



# ALOHA+ H<sub>2</sub>O

## Gas Analyzer for Trace Moisture in Ammonia

GASES & CHEMICALS

CEMS

ENERGY

ATMOSPHERIC

SEMI & HB LED

SYNGAS

LABORATORY

### Designed for trace level moisture analysis in ammonia, the ALOHA+ H<sub>2</sub>O offers:

- 2 parts-per-billion (ppb) detection capability in ammonia (NH<sub>3</sub>) and sub-ppb in inert matrices
- Rapid response time
- Wide dynamic range
- Absolute and calibration-free measurement technology
- Extremely low cost of ownership
- User-friendly touchscreen and remote communication

### The superior analytical solution for your High-Brightness LED needs

The ALOHA+ H<sub>2</sub>O advances moisture detection in ammonia (NH<sub>3</sub>) to unprecedented levels. The analyzer provides specialty gas and High-Brightness LED makers with the exceptional detection limits, accuracy, reliability, speed of response and ease of operation that Tiger Optics customers have come to expect. LED manufacturers rely on Tiger Optics' family of proven Continuous-Wave Cavity Ring-Down Spectroscopy-based moisture sensors to ensure the ammonia

process gas is of the high quality necessary to produce High Brightness LEDs.

The cost effective analyzer is quick to install, easy to use and effortless to maintain. There are no off-line periodic sensor maintenance procedures, no span calibrations, no purifier replacement and no pump rebuilds required. The ALOHA+ H<sub>2</sub>O analyzer is fully self-calibrating and the "bright" choice for your detection needs!

**Tiger**optics

21<sup>ST</sup> CENTURY SPECTROSCOPY

# ALOHA+ H<sub>2</sub>O

## Gas Analyzer for Trace Moisture in Ammonia



Performance	
Operating range	See table below
Detection limit (LDL, 8 h peak-to-peak variation)	See table below
Sensitivity (3σ)	See table below
Precision (1σ, greater of)	± 1% or 1/3 of Sensitivity
Accuracy (greater of)	± 4% or the LDL
Speed of response	< 5 minutes to 95%
Environmental conditions	10°C to 40°C 30% to 80% RH (non-condensing)
Storage temperature	-10°C to 50°C

Gas Handling System and Conditions*	
Wetted materials	316L stainless steel 10 Ra surface finish
Gas connections	1/4" male VCR inlet and outlet
Leak tested to	1 x 10 <sup>-9</sup> mbar l / sec
Inlet pressure	10 – 125 psig (1.7 – 9.6 bara)
Outlet pressure	<2 Torr (2.7 mbar)
Flow rate	up to 1.8 slpm (gas dependent)
Sample gases	Ammonia (NH <sub>3</sub> ) and inert matrices
Gas temperature	Up to 60°C

Performance, H <sub>2</sub> O:	Range	LDL (peak-to-peak)	Sensitivity (3σ)
In Ammonia	0 – 20 ppm	2.0 ppb	1.6 ppb
In Nitrogen	0 – 6 ppm	1.0 ppb	0.5 ppb
In Helium	0 – 3 ppm	0.6 ppb	0.3 ppb
In Argon	0 – 4 ppm	0.8 ppb	0.4 ppb

\*Vacuum source required  
U.S. Patent # 7,277,177

Dimensions	H x W x D [in (mm)]
Standard sensor	8.73 x 8.57 x 23.6 (222 x 218 x 599)
Sensor rack (fits up to two sensors)	8.73 x 19.0 x 23.6 (222 x 483 x 599)

Weight	
Standard sensor	34 lbs (15.4 kg)

Electrical	
Alarm indicators	2 user programmable 1 system fault Form C relays
Power requirements	90 – 240 VAC, 50/60 Hz
Power consumption	40 Watts max. (excluding vacuum pump)
Signal output	Isolated 4–20 mA
User interfaces	5.7" LCD touchscreen 10/100 Base-T Ethernet 802.11g Wireless (optional) RS-232

**Tiger Optics, LLC**  
250 Titus Avenue, Warrington, PA 18976  
Phone: +1 (215) 343 6600 • Fax: +1 (215) 343 4194  
sales@tigeroptics.com • www.tigeroptics.com

**Tiger Optics** | **21<sup>ST</sup> CENTURY SPECTROSCOPY**